







NET ZERO READY MURBS





Where is it coming from? From semi-detached and townhomes to mid and high-rise construction, compartmentalization to achieve airtightness between units, as well as to the exterior, is a challenge.

This was an applied research focus throughout the Net Zero MURB project. We'll hear from Mark Rosen and the evolution of the 'Rosen Factor' throughout this project to where it has landed in code. Andy Oding & Dr. Michal Bartko will present research findings from work with both Landmark and Avalon, correlating firewalls with target air compartmentalization.

From the construction side, we'll hear from the MURB Project builders how compartmentalization is integrated into both modular and panelized solutions.

THE HOME THAT SCIENCE BUILT

Compartmentalization

Air Barrier Control Layer In Common Assembly Walls Why Now?

2024 CHBA Net Zero Summit



Andrew Oding MEA NZQEA LEED AP BSSO Vice President



AIR TIGHTNESS IN MULTIFAMILY UNITS

Are we putting Air Barriers in the right walls?



BUILDING CODE AND MULTIFAMILY AIR BARRIERS

Building Code only identifies an air barrier for walls separating interior from exterior spaces....

Building Code does NOT recognize the need for air barriers BETWEEN units (e.gompartmentalization





COMPARTMENTALIZATION

Compartmentalization, as a concept, dates back to the Empire State Building during the Great Depression. It was espoused as an approach to deal with durability, fire safety, comfort, and indoor air quality in high-rise and multifamily construction. However, the concept was not formally memorialized untilHandegord (Canadian IRC, 2001).

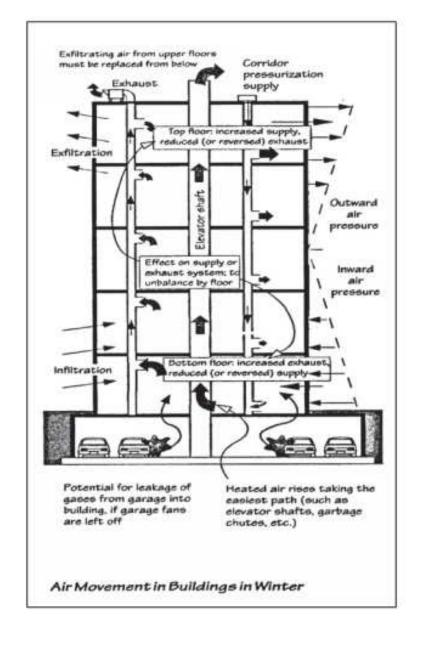




HISTORICAL PERSPECTIVE: MURB AIR BARRIERS / AIR TIGHTNESS

2007 CMHC Research Report: Air Leakage Control Manual: Multi-Unit Residential Buildings

- In MURBs, it isimportant to understand who pays the heating bills as this will have a significant impact on whether or not the ALC work gets done and the size (and budget) of the project.
- Typical MURB mechanical design strategies utilize relatively simple central corridor ventilation and kitchen/bathroom exhaust systems. Uncontrolled infiltration can significantly impact the performance of these systems.
- MURBs can experience high moisture loads and widely varying occupant expectations for comfort.





COMPARTMENTALIZATION: THE BENEFITS BEYOND ENERGY

- improved airtightness is reduced heating and cooling energy use.
- increases occupant comfort.
- reduces the risk of air leakagedrive (interstitial condensation) failures of building enclosures.
- improves the ability of space conditioning systems to control interior humidity levels.
- research has shown that good compartmentalization is vital for fire, smoke, odour, contaminant, and sound control.
- can ensure more reliable suite ventilation in buildings with common ventilation systems.

These issues are summarized in the terature search presented by Finch et al. (2009), and are covered in work by Hill (2005, 2006). Environmental tobacco smoke is an airborne contaminant of particular concern; measurements of compartmentalization before and after retrofit airtightness measures were studied by the Center for Energy and Environment (CEE 2004).



AIR TIGHTNESS BENCHMARKS

- R-2000 1.5 ACH@50 Pa
- Net Zero Ready/Net Zero: SD 1.5 ACH50 /AT 2.0 ACH50 (or0.15NLR)
- ENERGY STAR—SD 2.5 ACH50 / AT 3.0 ACH50 (or 0.26NLR)
- Passive House– 0.6 ACH@50

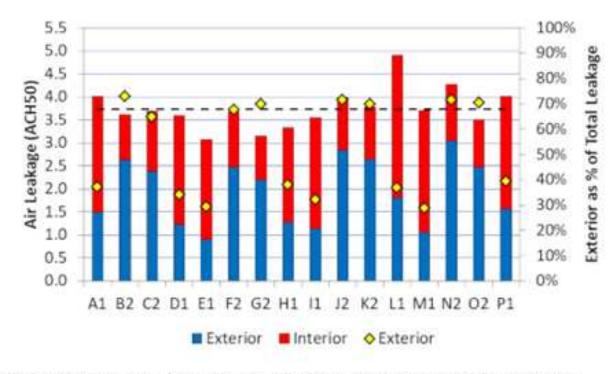
NOTE: Due to small interior volume of AT homes, most AT homes in Canada choose to comply with ESNH, NZR, ON SB12, NBC using the NLR metric—As NLR references Surface area as opposed to volume



2016 MINNESOTA CASE STUDY: 16 UNIT AT HOME AIR TIGHTNESS CASE STUDY EXTERIOR-TO-INTERIOR AIR VS INTERIOR-TO-INTERIOR AIR



- Completed using guarded testing protocol
- Guarded testing is incredibly expensive (as opposed to individual suite or whole building testing (where possible)
- Nearly impossible to reproduce if results are questioned after occupancy



This chart shows the measured leakage of the 16 units in a garden style building. Each bar represents a unit's total leakage, divided between exterior (blue) and inter-unit (red).



IMPORTANT RESEARCH

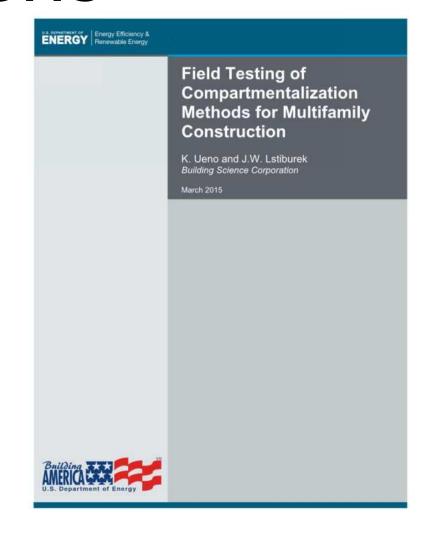
- Fire-resistance rated wall assemblies (or area separation walls) have been identified as the major source of difficulty in air sealing/compartmentalization, particularly in townhouse construction
- Middle units had worse air leakage than end units ; guarded testing showed greater reductions for middle units than end units.
- As a result, the leakage between units was not completely eliminated in these guarded tests. Average results showed leakage from: 50% outside / 50 inside(conditioned area).
- In both the unguarded and guarded (pressure neutralized) testingno units met the 3 ACH50 target of the 2012 IECC . For reference, typical results for this builder were 4.8 ACH50 at this development, and 3.2 ACH50 at a development that had used a spray latex sealant (both unguarded tests) However, these units either achieved or were close to the NLR 0.30 CFM50/ft2 enclosure standard used by some programs (e.g., PHIUS).





RECOMMENDATIONS

"Area-based metrics (e.g., NLR) address the penalty seen here formaller units, and have been espoused by Building Science Corporation, ASHRAE, Passive House Institute US, Steven Winter Associates, and others. Maxwell (2014) suggested that 0.30 CFM50/ft2 enclosure may be a useful target for multifamily construction, and Brennan (2014) has stated that ASHRAE 62.2 is shifting to this standard as well . Overall, much of the industry appears to be converging, if and when the relevant standards change, the direction of research should be adapted accordingly."



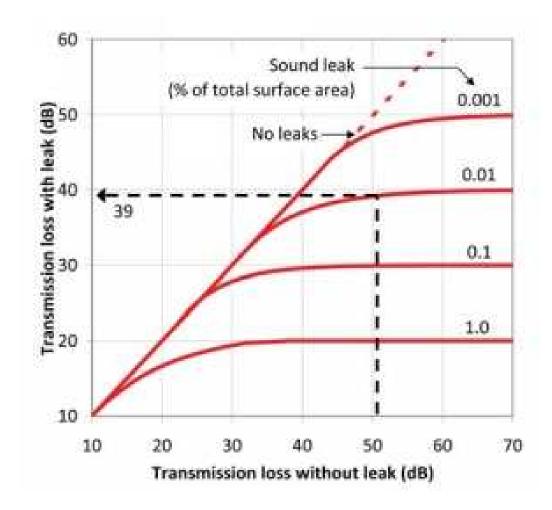


WHAT ARE AIR SEALING ISSUES WITH ATTACHED UNITS?

Sound isolation is compromised by air leakage

Sound travels by:

- 1. Structure-borne elements-vibration(energy)
- 2. Airborne sound waves or vibrations
- 3. An opening or crack 1/100th of 1% of a total wall's surface area can reduce the sound transmission loss (I) of a wall from 50 to 39 db.



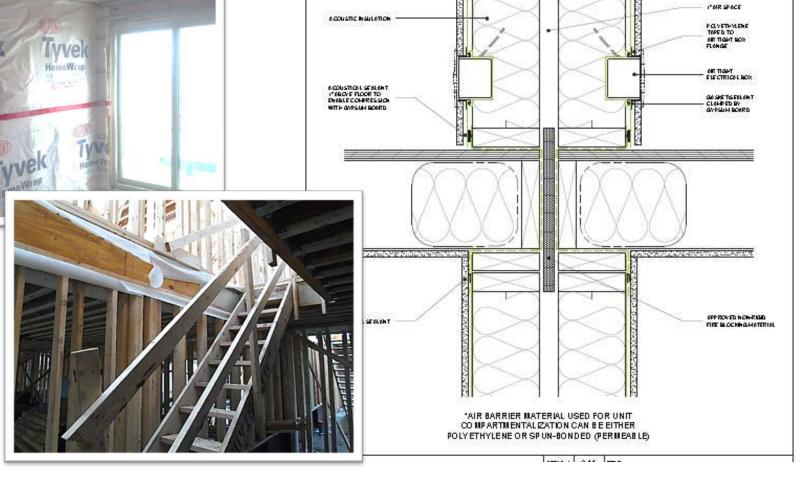
WHAT AIR SEALING / COMPARTMENTILIZATION PRACTICES AE BEING USED IN THE FIELD?



Compartmentalization is the key

Understanding air can infiltrate between units in:

- Common walls
- Common floors



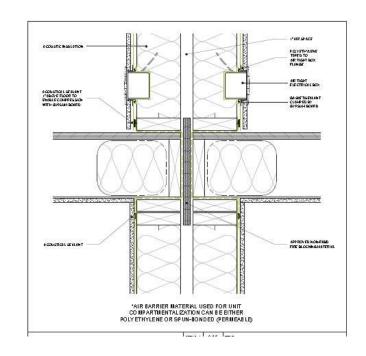
1 HR DOUBLE STUD WALL COMPARTMENTILIZATION + Spunbonded Polyolephin OR Aerosolized Sealant?



	Block 12- With Poly/TYVEK	Block 13- Without
Pre ACH@50	4.58	8.9
Pre NLR	0.23	0.45
Pre Energy Star Level	N/A	N/A
Post ACH@50 (Aerobarrier Software)	1.17	1.48
Post ACH@50	2.03	3.14
than PHIUS	0.10	0.13

3x tighter than PHIUS Multifamily NLR!









THE CHALLENGE WITH COMPARTMENTALIZATION:

WHAT ABOUT THE FIRE RATING OF THE ASSEMBLY?





NET ZERO READY MURBS

Affordable, Replicable and Marketable

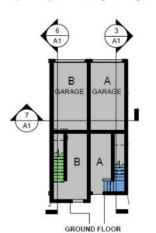


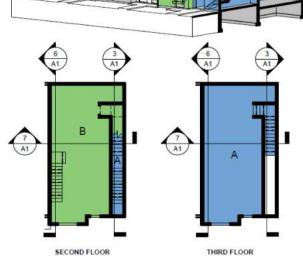
TYPE 1 STACKED TOWNHOME ARRANGEMENT

3 story stacked townhomes typically have a slab on grade foundation and all units are located above grade, often with attached garages provided for the units. Variations occur in how the unit configuration but typically involve a combination of 1 and 2 story units. The following example is based on an example design being constructed by residential builders.

The design has detail conditions that commonly occur between the garage and dwelling unit and between two dwelling units separated by a floor or wall. Where referenced on the plan details have been provided showing a typical detail condition, a photo of a similar site condition and a recommended best practice approach to maintaining the continuity or the air barrier between units.

Photos and Thermal Camera images has been provided by 4 Elements Integrated Design.





UNIT TYPE B

Best Practice Approach 1

Dwelling Unit to Garage

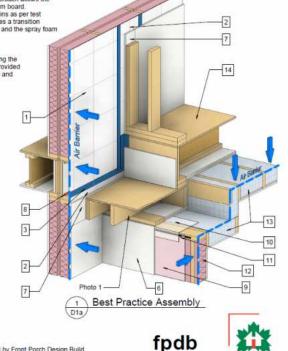
Where spray applied foam insulation is use to provide the insulation and air barrier it is best practice to provide furning and insulation under the gypsum board membrane to maintain the continuity of the air barrier. This approach allows the spray applied insulation to seal the joints in framing and gypsum board. Additionally the fire rating and STC of the floor assembly remains as per test data. A starter strip of polyethylene at the wall top plate provides a transition between to polyethylene air I vapour barrier at the garage wall and the spray foam insulation at the garage ceiling.

Dwelling Unit to Dwelling Unit

To mainfain the continuity of the air barrier at the wall separating the dwelling units, a continuous air barrier membrane should be provided behind walls and landing framing. All joints must be taped with and approved air barrier tape.

- Air Barrier Membrane Air barrier membrane to be continuous and sealed at all intersection and joists (Applied by Insulation Trade)
- 2 Air Barrier Membrane Starter Strip Behind Framing
- Air Barrier Membrane Tape Tape all joints between air membrane sheets
- Acoustic Caulking Caulk all transitions between membrane and other materials
- 5 Gypsum Board Membrane
- 6 Fire Rated Gypsum Board Membrane
- 7 Fire Rated Gypsum Board Membrane Starter Strip
- 8 Fire Caulking
- 9 Polyethylene Sheet Membrane
- 10 Polyethylene Starter Strip Lapped Between Top Plate
- 11 Acoustic Caulking
- 12 Batt Insulation
- 13 Spray Applied Foam Insulation
- 14 Wood Framing

CHBA Multi Unit Residentall Air Tighness Details | Prepared by Front Porch Design Build



COMING SOON: JUNE 2024: MURBS Design Details





NET ZERO READY MURBS

Affordable, Replicable and Marketable



Session 7 POLLS





Blower Door Testing of Attached Units

MARK ROSEN

Director of Building Science

June 12th, 2024



Timeline

- 2017: Presentation to CHBA TRC
- 2020: Presentation to MURB Pilot Project Team, proposal to pilot an "Adjustment Factor"
- 2020-2021: In-field data collection & Analysis with NRC
- 2022: First meeting of the TG-Airtightness
- 2024: PCF 1819 out for public review



In the beginning...

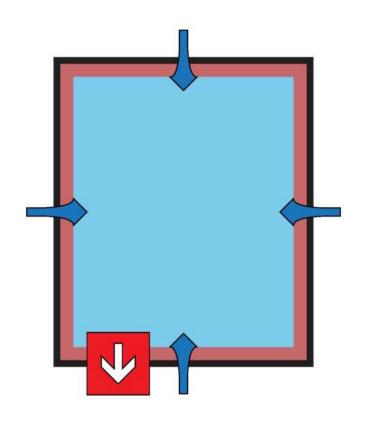


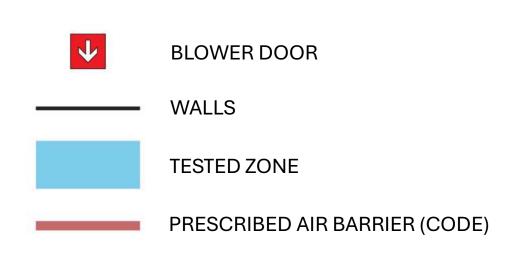
In the beginning... and then... and it was good!





SINGLE DETACHED HOUSE BLOWER DOOR TEST





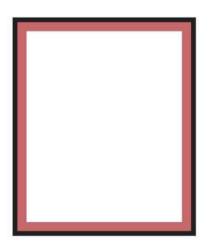


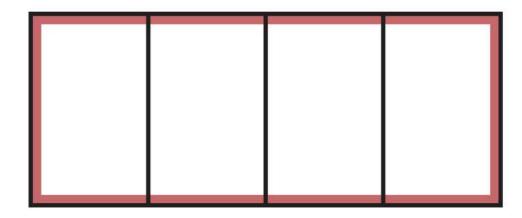
In the beginning...
and then...
and it was good!
Until...





Where is the air barrier (prescribed by code)?

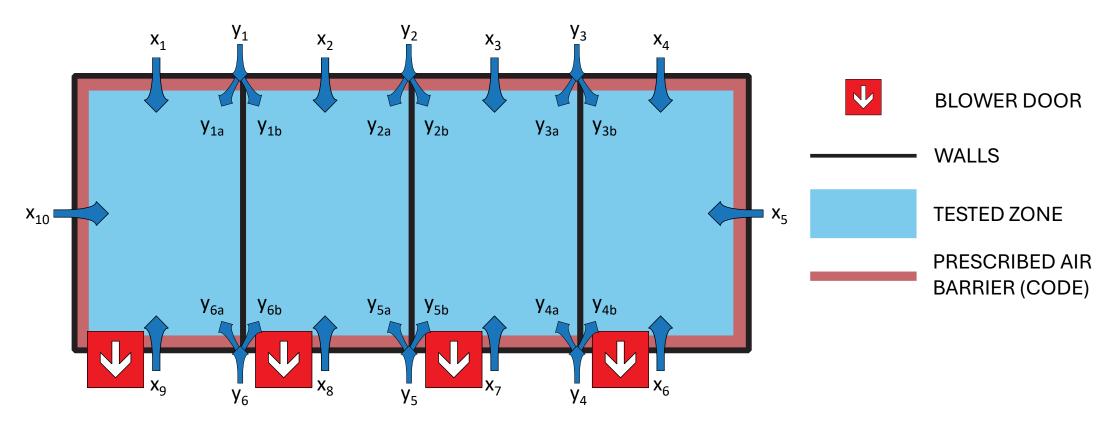






ATTACHED TOWNHOUSE GUARDED BLOWER DOOR TEST

Only unconditioned air leakage is measured



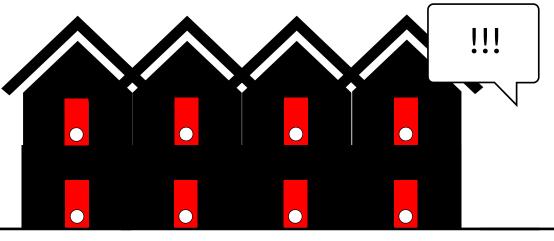


Until... and then...



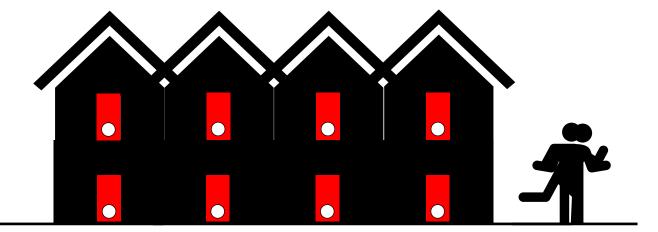


Until...
and then...
so obviously...



Energy Advisor

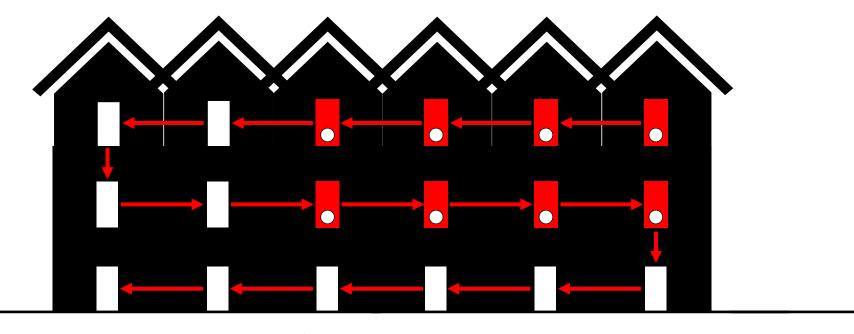




and then...



Wait! Come back!



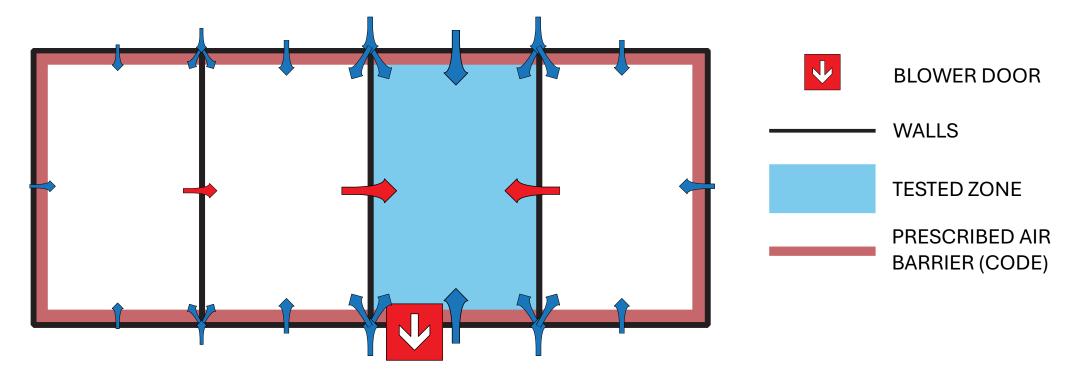
- This is doable and being done
- This is testing for Compartmentalization



ATTACHED HOUSE **UNGUARDED** BLOWER DOOR TEST

Both conditioned and unconditioned air leakage are measured

It is not possible to accurately quantify or differentiate these values with this test



Some of this leakage may be counted multiple times as individual tests are completed on the whole block.

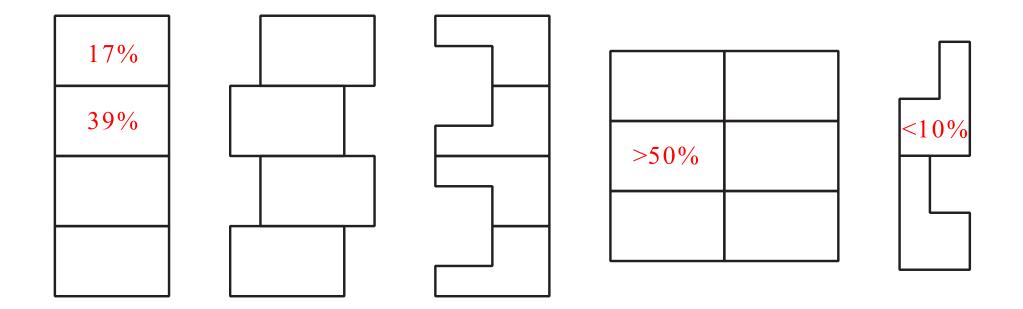


2017: CHBA TRC

- No differentiation between attached and detached homes
- Prescribed vs. Measurable air leakage
- Assumption of 2.5 ACH50 in Reference House (ERS and NBC)



Attached Homes: Variation





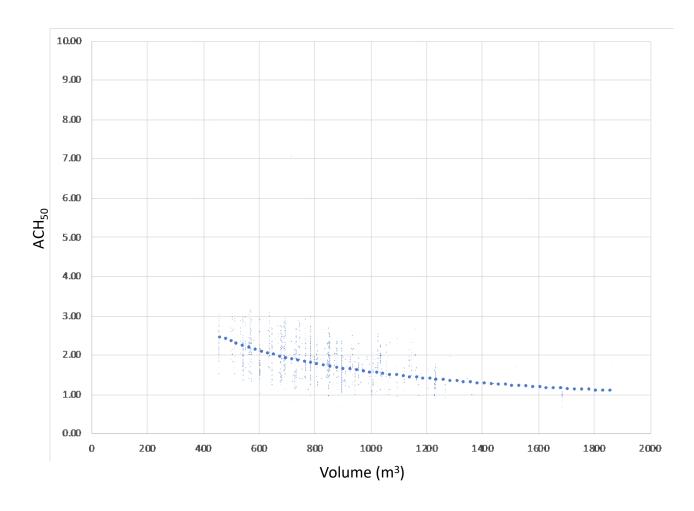
2020: CHBA NZ MURB

- All unguarded test results on attached housing are wrong!
- ...at least, the ones we use for energy modeling are wrong...
- ...and the ones we use for compliance with various targets...



1. Results from single detached homes

 As volume decreases, ACH₅₀ avg goes up, but on a relatively predictable curve





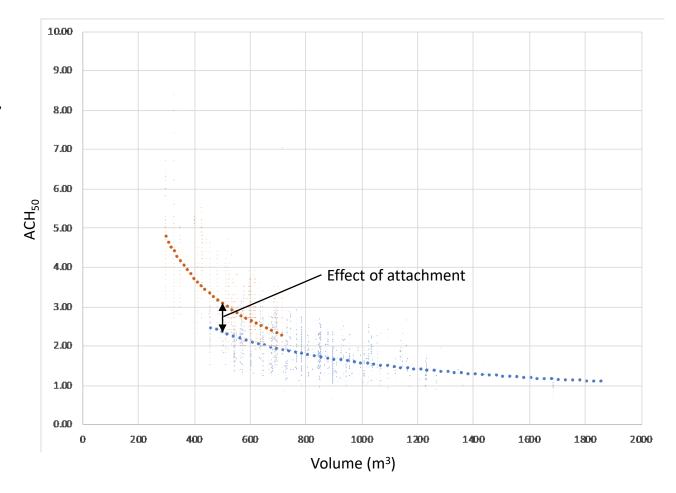
1. Results from single detached homes

As volume decreases, ACH₅₀ avg goes up, but on a relatively predictable curve

2. Results from attached homes

• Semis & Ends, Mids

Attached home curves follows same trend, but does not align with detached homes curve.



1. Results from single detached homes

As volume decreases, ACH₅₀ avg goes up, but on a relatively predictable curve

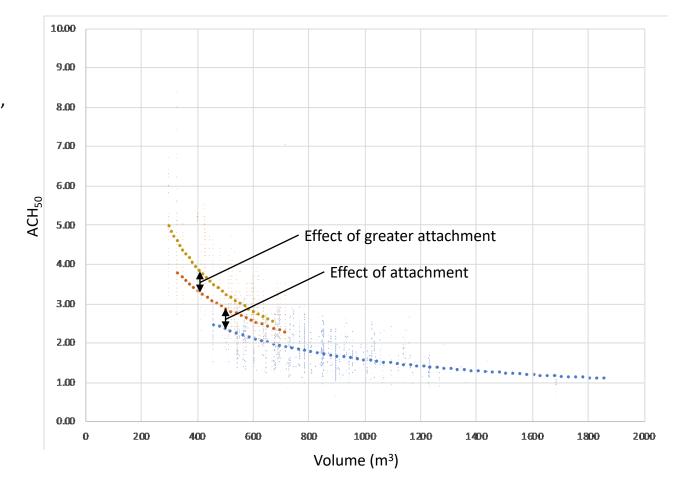
2. Results from attached homes

- 1. Semis & Ends
- 2. Mids

Both attached home curves follow same trend, but as attachment increases, curves move up in ACH₅₀

3. Application of Adjustment Factor to ACH5– results:

$$ACH_{50} \div (1 + \%_{att})$$



1. Results from single detached homes

As volume decreases, ACH₅₀ avg goes up, but on a relatively predictable curve

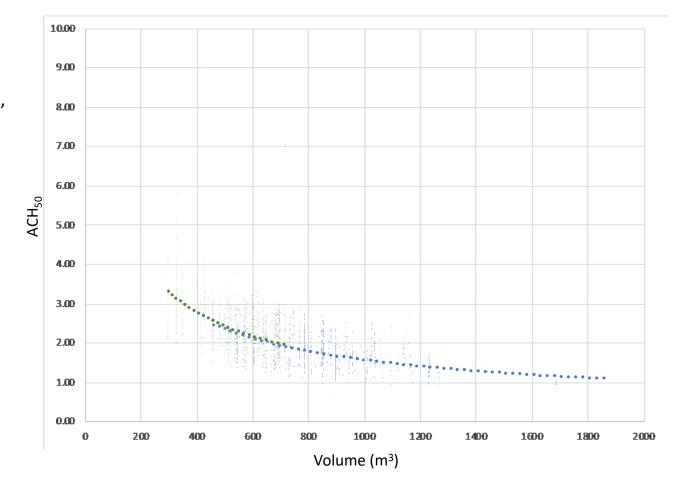
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3. Application of Adjustment Factor to ACH5– results:

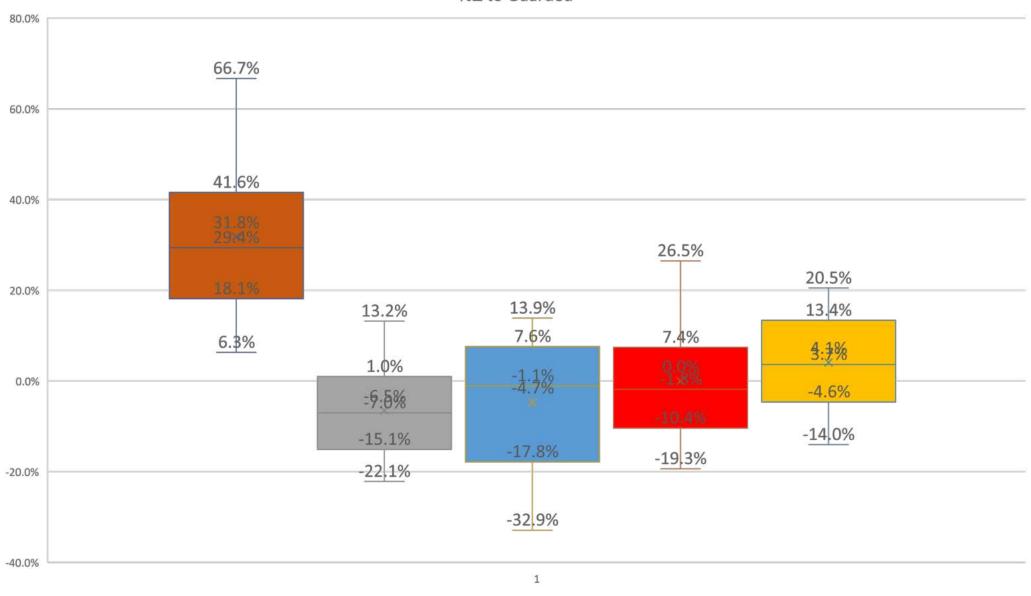
$$ACH_{50} \div (1 + \%_{att})$$



2020-2022: NZ MURB Pilot & NRC Field Data

- Collection of data from the field to validate the Adjustment Factor
- Perform both Guarded and Unguarded testing
- Data from 34 attached homes and 28 MURB units collected





■ Unguarded ■ Proskiw-Phillips ■ Extrapolated NLR ■ Fixed Percentage ■ Adjustment Factor

2022 TG-Airtightness & PCF 1819

- Recommendation of NLR50 instead of ACH50 as the governing metric.
- Evolution of the
 Adjustment Factor to
 NLR50 formula applied to
 exposed envelope
- Work is ongoing...



ACH₅₀ vs NLR₅₀ in Code

Section Airtightness of Not Size & Shape of 9.25.3 and controlled the Home ACH₅₀ the Envelope 9.36.2.9-.10 by code (SV Ratio) (NLR_{50}) (Prescriptive)



Takeaways

- Work to improve how we translate unguarded blower door tests into energy models is ongoing (in Codes and Programs)
- Compartmentalization is worthwhile and always helps blower door results!



Thank you

MARK ROSEN

Director of Building Science mark.rosen@buildingknowledge.ca







Net Zero Leadership Summit 2024, CHBA June 12, 2024

Evaluation of Partitions between Adjoining Residential Units

Airtightness, Fire Resistance and Acoustic Performance

Michal Bartko *, Travis Moore, lain Macdonald, Mike Nicholls, Heather Knudsen

Construction Research Centre National Research Council Canada





Outline

1. Introduction, Background

2. Air Leakage Testing

Test specimens, Test Procedure and Test Facility, Test Results

3. Fire Resistance Testing

Test specimens, Test Procedure and Test Facility, Test Results

4. Acoustic Testing

Test specimens, Test Procedure and Test Facility, Test Results

5. Conclusions

Introduction

- With increasing number of multi-unit residences, partition wall airtightness is becoming a greater concern in adjoining units with possible:
 - Transfer of pollutants (tobacco & cannabis smoke, kitchen fumes, etc.)
 - Radon intrusion etc.
- Airtight partitions help with unit compartmentalization (important in highrise, midrise MURB construction)
- Partition wall airtightness is not included in the NBC. Should it be?
- How do partition walls perform?

Background

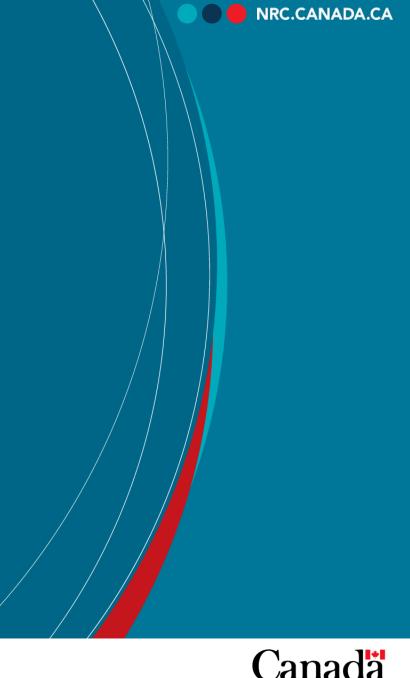
January 2020: initiated discussions with a key stakeholder- CHBA

- November 2020 November 2021, Phase 1 testing
 - Air leakage

- January 2023 August 2023, Phase 2 testing
 - Air leakage, Fire resistance, Acoustic performance

September 2023: Project Completed

Air Leakage Evaluation





Specimen Example: Double wood stud wall fragment AB

behind drywall 2.4m Common top and bottom plates (2" x 8"), staggered studs 2.4m Fan exhaust ф100mm Electricity box 120 x 80mm

- Drywall 5/8" type X
- Drywall 1/2"
- AB
- Wood stud (2"x4"), 24"o.c. with batt insulation 100mm
- Air cavity 25mm
- Wood stud (2"x4"), 24"o.c. with batt insulation 100mm
- AB
- Drywall 1/2"
- Drywall 5/8" type X

Example of Specimen Preparation



List of Specimens

		Air barrier systems	Tested conditions
	1	Gypsum board (drywalls 1.27cm (1/2 in.) + 1.59 cm (5/8 in.) X-type- fire resistant	Sealed
			Fastener penetrated
	2	1 sheet, Polyethylene (PE) foil (6-mil poly sheet)	Unsealed
			With construction opening (2m vertical cut)
	3	2 sheets, Polyethylene (PE) foil (6-mil poly sheet)	Sealed
			Sealed, fastener
			penetrated
			Unsealed
	4	2 sheets, Spun bonded polyolefin (SBPO) membrane	Sealed
			Sealed, fastener penetrated
			Unsealed



NRC, Air Leakage Test Facility





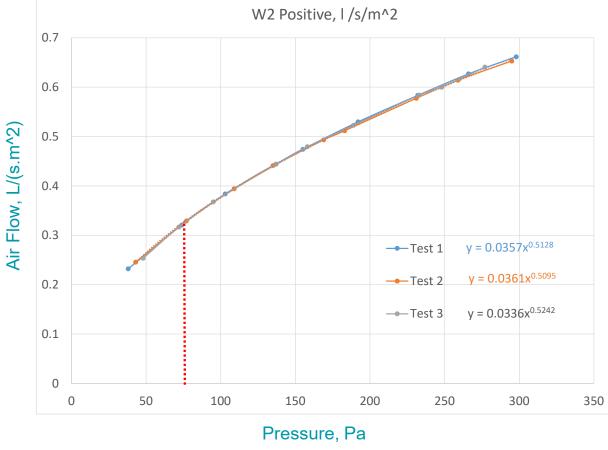
Test Procedure

ASTM E2357 – 18, Standard Test Method for Determining Air Leakage Rate of Air

Barrier Assemblies

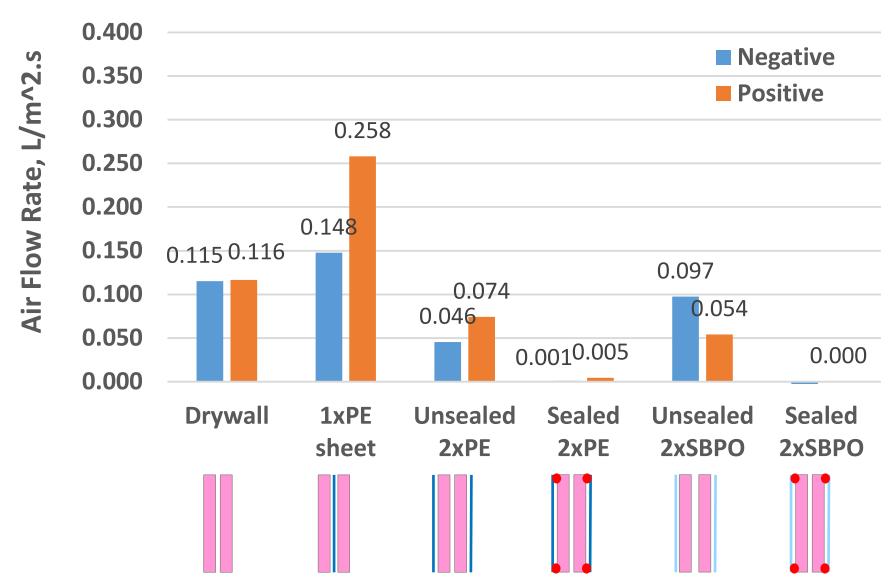
Measure min. 7 points in 1 test

- Pressure from 25 Pa to 300 Pa
- Average value of 3 independent tests
- Calculation equation $Q = C^*\Delta p^n$
 - Q air flow rate
 - C Flow coefficient
 - Δp pressure difference (@75 Pa)
 - n flow exponent



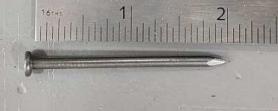
Test Results AB Fragments

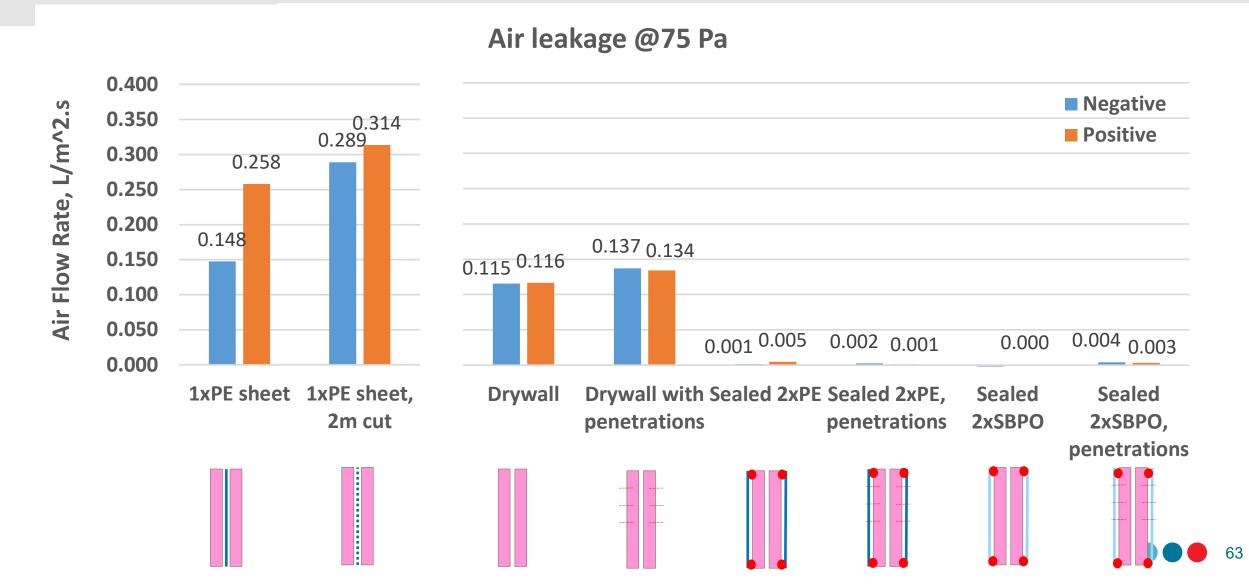




Test Results Penetrations







Fire Resistance Evaluation



NRC.CANADA.CA

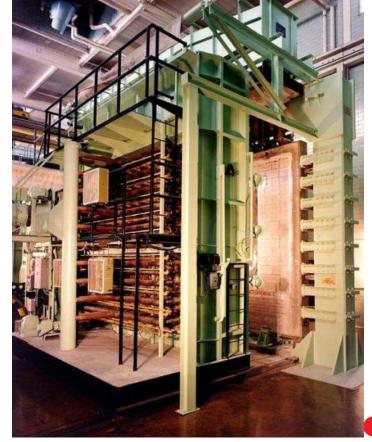
Fire Test Protocol, Test Facility

In accordance with the test protocol of the CAN ULC-S101-14 Standard Methods of Fire Endurance Tests of Building Construction and

Materials



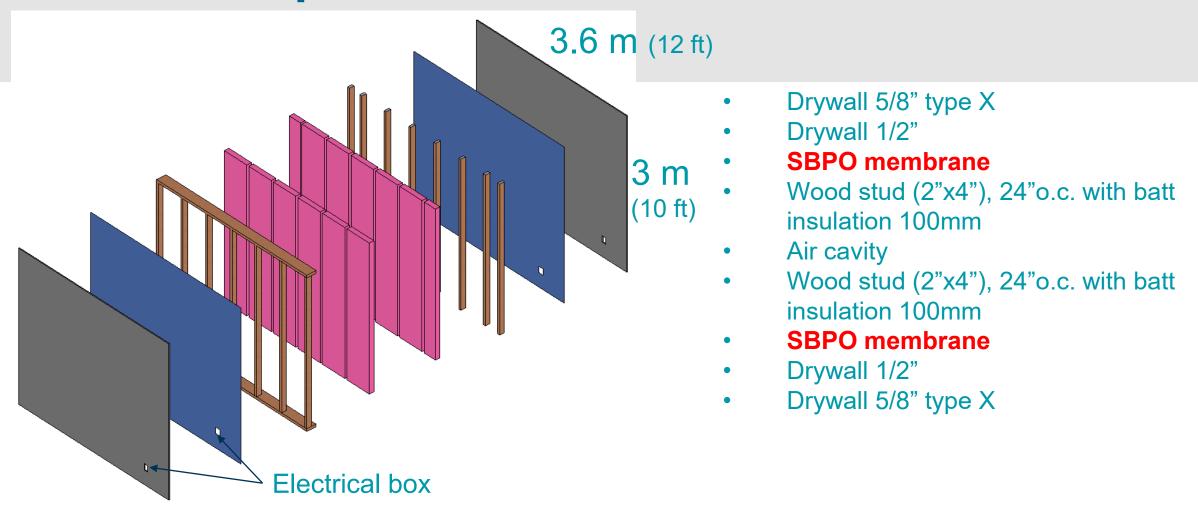
NRC Wall Furnace Test Facility



List of Specimens for Fire Resistance Evaluation

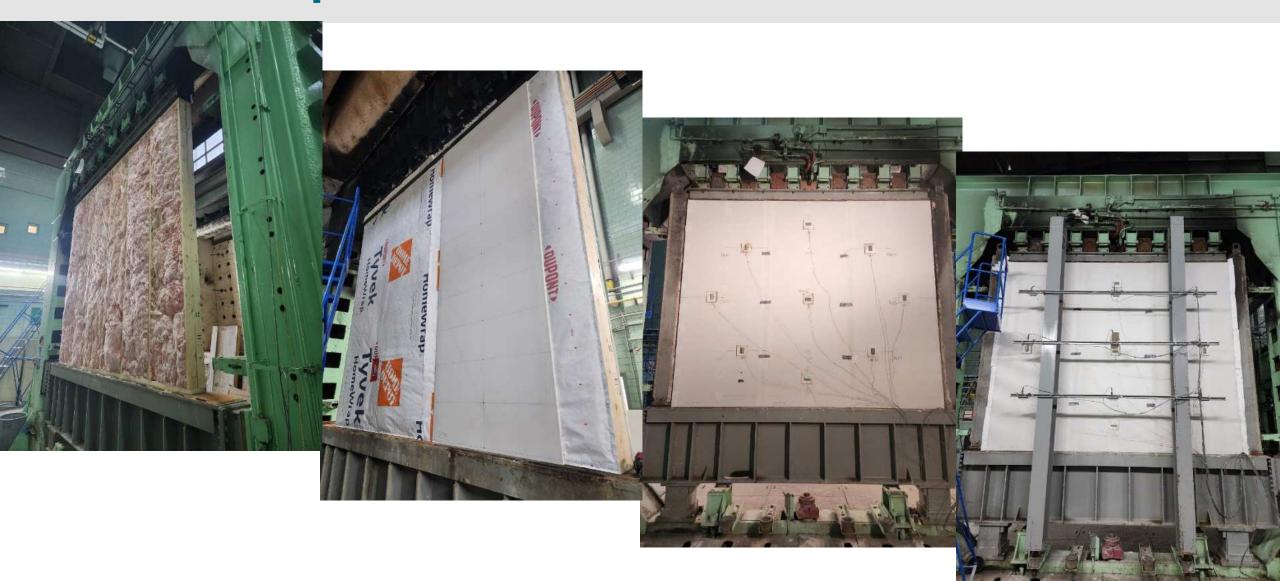
- 1) Specimen with two layers of **spun-bonded PO membrane** used as an air barrier with **unsealed** electric box and stapled in the field and at the perimeter
- 2) Specimen with two layers of **spun-bonded PO membrane** used as an air barrier with **sealed** electric box and stapled at the perimeter only

Fire Test Specimens



Tested as a load bearing structure under the load of 96.3 kN

Fire Test Specimens



Fire Test Results







Fire Test Results

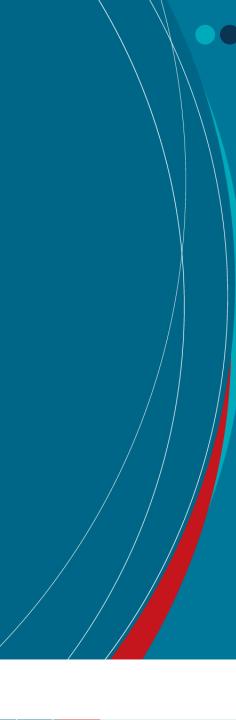
Specimen with sealed SBPO air barrier:

Structural failure after 75 minutes

Specimen with unsealed SBPO air barrier

Structural failure after 72 minutes

Acoustic Evaluation

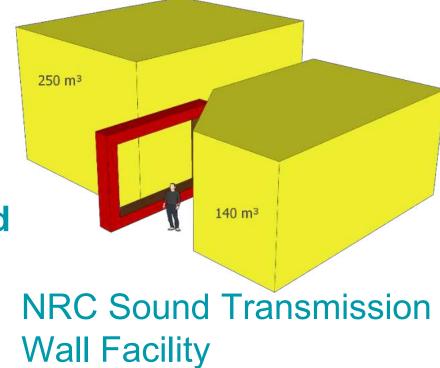




NRC.CANADA.CA

Acoustic Test Protocol, Test Facility

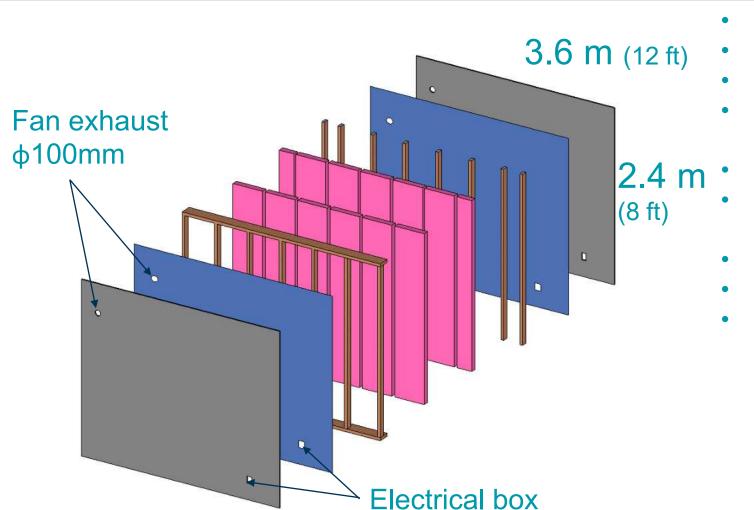
- The acoustic testing was done in accordance with the test protocol of the ASTM E90-09 (2016) Standard Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements
- And the Sound Transmission Class (STC) was determined in accordance with ASTM E413-22 Classification for Rating Sound Insulation



List of Specimens for Acoustic Evaluation

- 1) Specimen with two layers of **spun-bonded PO membrane** used as an air barrier with **unsealed** electric box and stapled in the field and at the perimeter
- 2) Specimen with two layers of **spun-bonded PO membrane** used as an air barrier with **sealed** electric box and stapled at the perimeter only

Acoustic Test Specimens



Drywall 5/8" type X

Drywall 1/2"

SBPO membrane

Wood stud (2"x4"), 24"o.c. with batt insulation 100mm

Air cavity

Wood stud (2"x4"), 24"o.c. with batt insulation 100mm

SBPO membrane

Drywall 1/2"

Drywall 5/8" type X

Acoustic Test Specimens







Acoustic Test Results

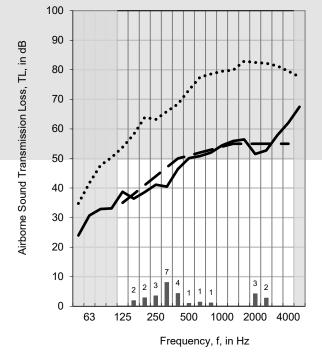
Specimen with sealed SBPO air barrier

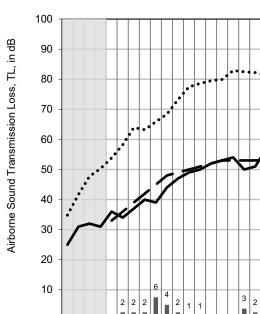
STC 51

Specimen with unsealed SBPO air barrier

• STC 49

* STC: Sound Transmission Class





Frequency, f, in Hz

Conclusions I

- Difference in positive vs. negative pressure test due to valving and/or ballooning
- The airtightness of airtight drywall approach (ADA), is initially acceptably low, but is unpredictable over time (occupant behaviour)
- Polyethylene (PE) sheets and spun-bonded polyolefin (SBPO) membranes: well within the test facility uncertainty (zero air leakage)
- Penetrations increase air flow rate very slightly

Conclusions II

- Use of SBPO membrane is more appropriate than PE-sheet (undesired moisture accumulation within wall assembly)
- Construction openings (cuts in air barrier to simplify between unit communication) should be avoided.
- If they are necessary, care must be taken to ensure they are properly sealed at the end of the construction -> increased onsite quality assurance requirements on crews and crew chiefs.
- Air barrier with one sheet (between wood stud rows in combination with air cavity) should be avoided

Conclusions III

- Effect of sealant on fire and acoustic performance: Sealed SBPO specimen perform slightly better

	Sealed membrane	Unsealed membrane
Fire rating, min	75 min	72 min
Acoustic rating	STC 51	STC 49

THANK YOU

Michal Bartko Research Officer • Michal Bartko@nrc-cnrc.gc.ca











NET ZERO READY MURBS

Affordable, Replicable and Marketable



Session 7 POLL







GOTTA KEEP 'EM
SEPARATED
Compartmentalization
for Multi-Family:

LESSONS IN MODULAR INTEGRATION







Achieving Consistent Airtightness with Modular Stacked Townhomes

- Decades of building high-performance modules in factory yields consistent airtightness of ~1.0 - 1.5 ACH@50Pa
- Improving processes for Net Zero MURB standards has increased results to ~0.5 - 1.0 ACH@50Pa

(and as low as **0.47 ACH@50Pa** unguarded)

















Compartmentalization in Modular Apartment Buildings

Building ahead of Net Zero Ready standards for Part 3

- modest geometry, exterior finished on site
- AIRTIGHTNESS: 0.87 ACH @50Pa
- consumes 48% less heating energy
 nearly \$450/month savings in energy bills
 compared to code-built equivalent













Beyond Compliance: Increasing Recognition of Modular

Streamlining Approvals for Modular MURBs

Municipal policies do not recognize factory certification for volumetric modular MURBS.

Proposed solution:

Municipalities interested in accelerating housing starts can recognize factory certification for modular MURBs.







2024 Net Zero Leadership Summit

CHBA Net Zero Home MURB Pilot - Avalon

Avalon Master Builder June 2024





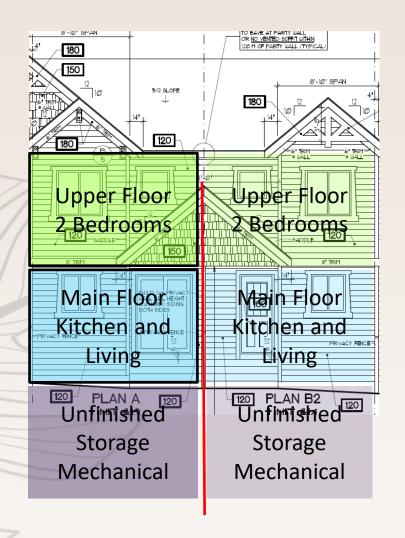


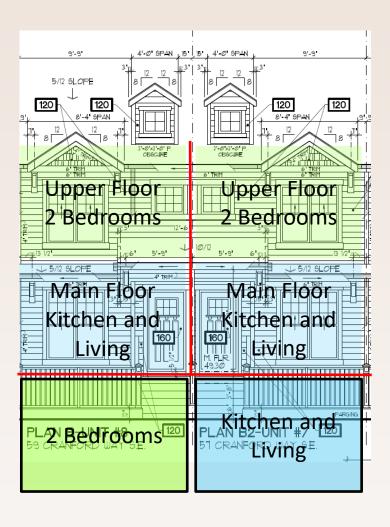
vs. Stacked Multifamily Townhomes





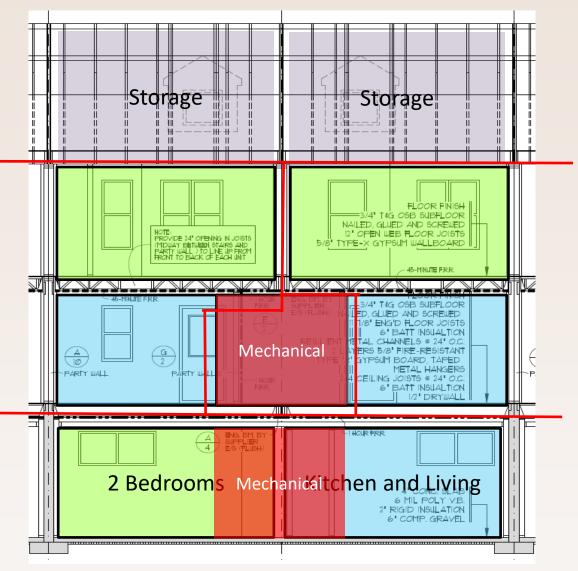
Introduction of the Stacked Town



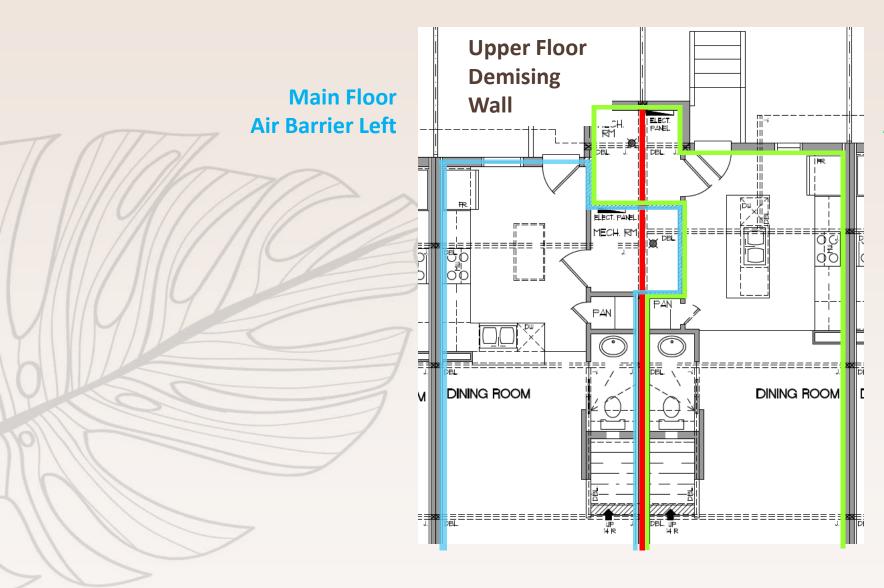






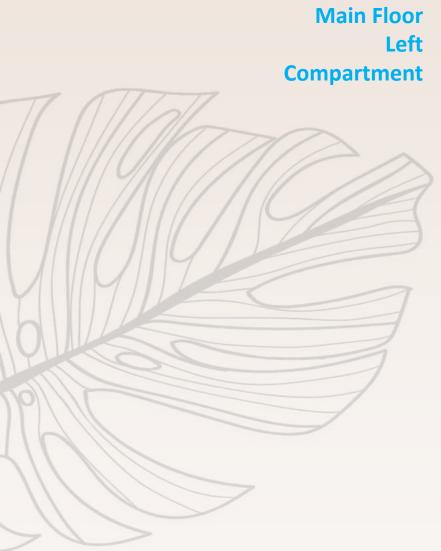


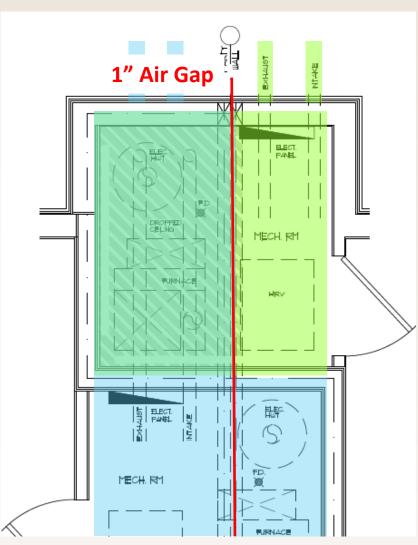




Main Floor Air Barrier Right

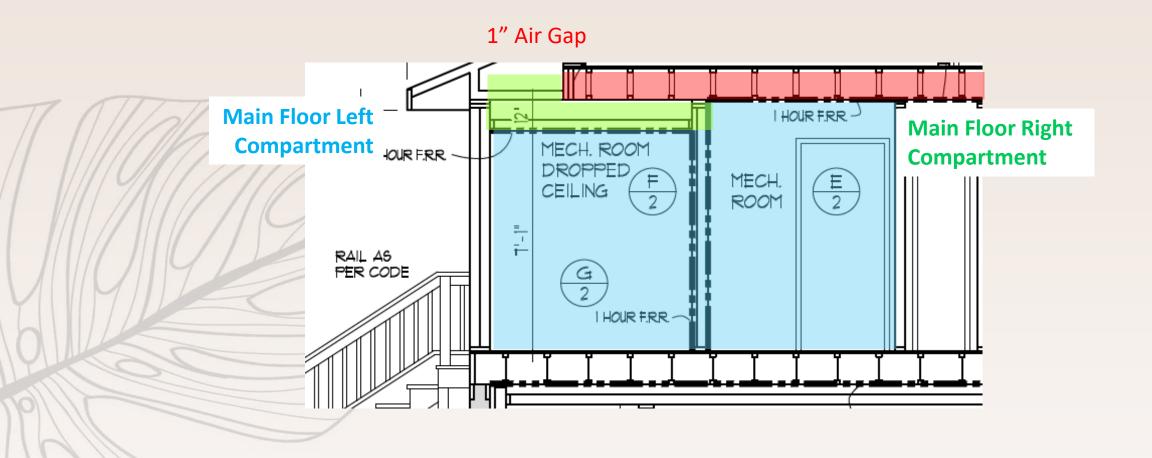






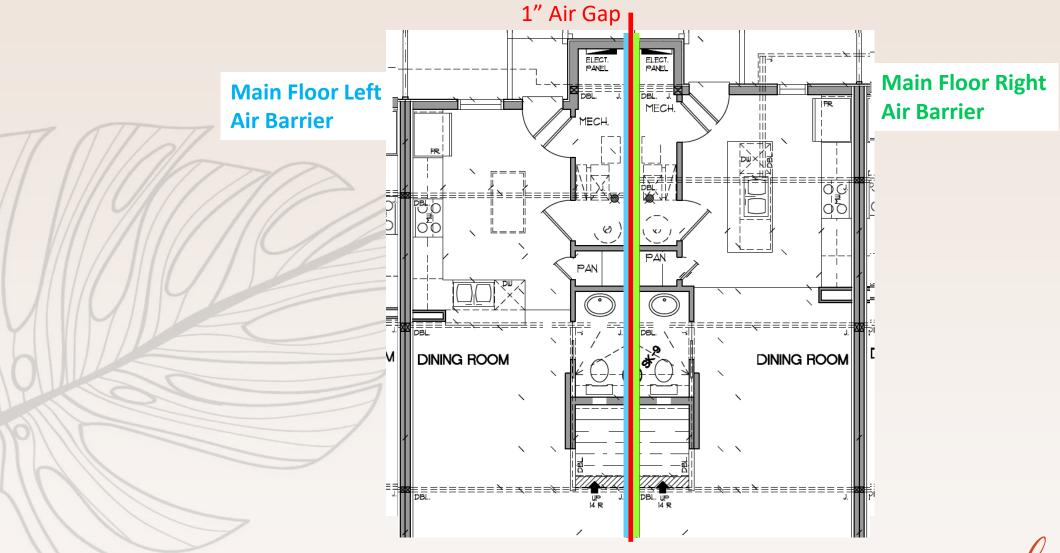
Main Floor Right Compartment







MULTIFACILITY AIR TIGHTNESS Simplify the Compartments







NET ZERO READY MURBS

Affordable, Replicable and Marketable





PROJECT LOCATION: Edmonton, AB

NET ZERO ENERGY ADVISOR: Cooper Le, 4 Elements

NET ZERO UNITS: 11

CLIMATE ZONE: 7a

STATUS: Occupied 2022

OWNERSHIP TYPE: Rental





Unit Types:

- 7 Townhome mid-unit: 18' x 35', 1,818 SF
- 2 Stacked Lower Mid-Unit: 24' x 35', 1,194 SF
- 2 Stacked Upper End-Unit: 24' x 35', 1,291 SF

Operational Energy Intensity:

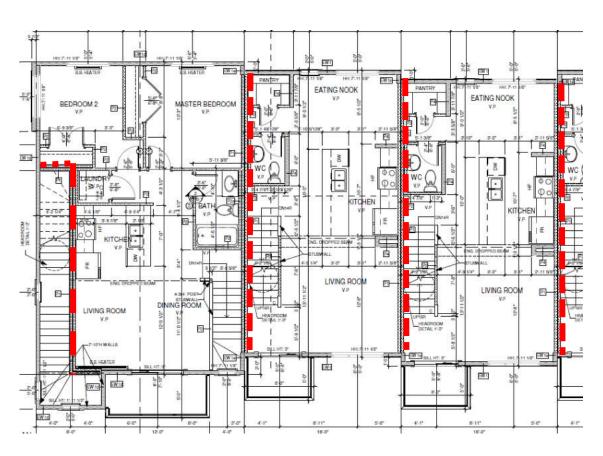
- Townhome mid-unit: 0.16 GJ/m² (45 kWh/m²)
- Stacked Lower Mid-Unit: 0.067 GJ/m² (19 kWh/m²)
- Stacked Upper End-Unit: 0.11 GJ/m² (32 kWh/m²)

	Reference Units (GJ)				Net Zero Ready Units (GJ)					f	
	Space heating	DWH Heating	HRV & Fans	Cooling	Total	Space heating	DWH Heating	HRV & Fans	Cooling	Total	Improvement %
Townhome Mid-Unit	44.2	13.0	2.5	2.4	62.1	8.5	11.1	1.1	6.9	27.6	56%
Stacked Lower Unit	20.5	10.0	1.1	1.9	33.5	4.6	1.3	0.3	1.1	7.4	78%
Stacked Upper Unit	36.3	10.0	1.2	2.0	49.4	10.6	1.4	0.2	1.4	13.7	72%



Lessons Learned #1: Air-tightness of Stacked Lower Units

it's what's inside



					GUARDED	UNGUARDEL
Unit Type	Volume	Exposed Surface Area Si	Party urface Area	Total Surface Area	ACH (CFM50*60/ Volume)	ACH (CFM50*60/ Volume)
MURB Upper	10,820.50	2630.50	1,136.50	3767.00	1.18	2.28
MURB Lower	8,606.20	1385.20	1,149.00	2534.20	2.09	* 3.42
Mid	13,626.30	2235.80	1,439.90	3675.70	1.41	1.98
Mid	13,626.30	2235.80	1,439.90	3675.70	1.70	2.32
Mid	13,626.30	2235.80	1,439.90	3675.70	1.23	2.09
Mid	13,626.30	2235.80	1,439.90	3675.70	1.47	1.99
Mid	13,626.30	2235.80	1,439.90	3675.70	1.47	2.10
Mid	13,626.30	2235.80	1,439.90	3675.70	1.36	1.90
Mid	13,626.30	2235.80	1,439.90	3675.70	2.13	2.58
MURB Lower	8,606.20	1385.20	1,149.00	2534.20	2.98	* 2.84
MURB Upper	10,820.50	2630.50	1,136.50	3767.00	0.99	2.00

UNGUARDED



Compartmentilization

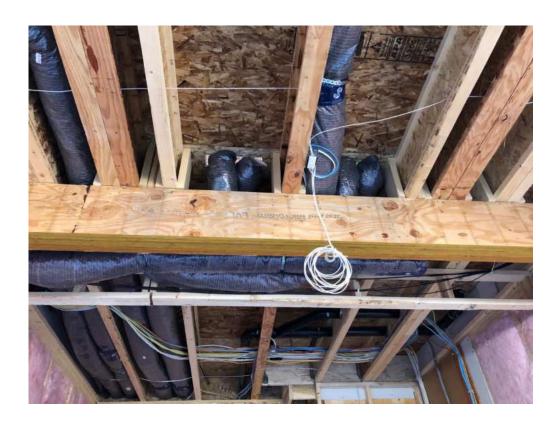
MATERIAL STATE OF THE STATE OF				
Building Tota	134,237.50	23682.00	1.59	2.27
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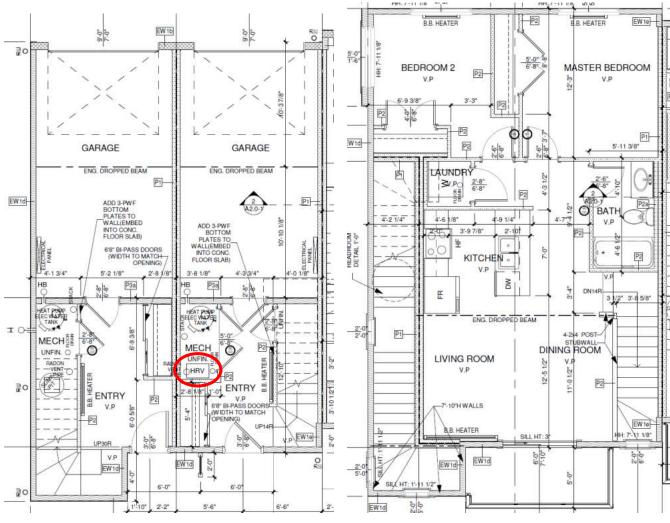


Lessons Learned:

Air-tightness of Stacked Lower Units

it's what's inside









NET ZERO READY MURBS

Affordable, Replicable and Marketable





GOTTA KEEP 'EM SEPARATED. Compartmentalization for Multi-Family.

- No structural penetrations, continuous air and moisture barriers, smart membranes
- Challenges:
- moisture management
- odours
- sound





